**Estocell RBCF**

**Resin Bonded Cork Filler**

**Description**

*Estocell RBCF* is a range of resin bonded cork expansion joint fillers recommended for use in immersed conditions.

*Estocell RBCF* is manufactured from granulated cork bound together with a synthetic resin. It does not contain bitumen or tar and cannot impair the adhesion of any joint sealing compound by contaminating the joint faces.

**Uses**

*Estocell RBCF* are a range of resin bonded cork expansion joint fillers recommended for use in immersed conditions and as expansion joint fillers for joints in:

- Water retaining structures
- Water excluding structures
- Water treatment plants /reservoirs
- Building basement structure and subways
- Concrete retaining walls

**Advantages**

- Simple and easy to handle and install
- Will not extrude under compression
- Resilient
- Low load transfer across an expansion joint

**Standards Compliance**

- UK Department of Environment Specification No 201, Clause 606
- ASTM D 1752-67(R73) Type II
- American National Standard A37.114-1969 (R 75) Type II

**Specification Clauses**

The expansion joint filler as detailed shall be *Estocell RBCF* supplied by Estop and installed strictly in accordance with the manufacturer’s written instruction.

**Design Criteria**

Example of a sealed expansion joint in floor of a Reservoir:

1. Estojoint / Estolastic
2. Bond breaking tape
3. Estocell RBCF
4. Recessed seal

**Joint Sealing**

*Estocell RBCF* may be cut back using the cutters to form the sealing slot

In addition to a surface seal, all immersed joints in water retaining structures should contain Estopper waterstops.

**Physical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressible sheet</td>
<td>100 %</td>
</tr>
<tr>
<td>Recovery After Compression Test</td>
<td>&gt; 96 %</td>
</tr>
<tr>
<td>Compression (Load required to compress a dry sample to 50% of its original thickness)</td>
<td>0.54 N/mm²</td>
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<tr>
<td>Density</td>
<td>210 kg/m³</td>
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<tr>
<td>Weathering test</td>
<td>No disintegration</td>
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</tbody>
</table>
Installation Instructions

**Estocell RBCF** is supplied in piece form. They may be sawn or cut to required sizes. They are used to form and fill expansion joints.

**In Concrete**

**Estocell RBCF** should be fixed, using an approved contact adhesive, spreading grade, to the face of the first placed concrete, follow by casting the second poured concrete.

Sealing slot can be formed by placing on top of the **Estocell RBCF** a strip of soft wood or other former, which can be removed later.

**In Block Work**

**Estocell RBCF** shall be installed whilst laying block work and shall be so placed that a sealant slot is formed. Ensure that the sealant slot formed is free from mortar droppings.

**Packing & Size**

<table>
<thead>
<tr>
<th>Estocell RBCF</th>
<th>610mm x 910mm sheet</th>
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</thead>
<tbody>
<tr>
<td>12.5mm thick</td>
<td>610mm x 910mm sheet</td>
</tr>
<tr>
<td>20.0mm thick</td>
<td>610mm x 910mm sheet</td>
</tr>
<tr>
<td>25.0mm thick</td>
<td>610mm x 910mm sheet</td>
</tr>
</tbody>
</table>

**Technical Support**

Estop offers a technical support package to specifiers, end-users and contractors, as well as on site technical assistance.

**Storage**

Store in dry, covered condition.

**Precaution**

There are no known health hazards associates with **Estocell RBCF** in normal use.

**Additional Information**

Estop manufactures and offers a wide range of complementary products which includes waterstops, waterproofing products, grouts, anchors, specialized flooring products. In addition, a wide range of products formulated for repair and refurbishment of spalled concrete are available.

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**Important Note**

Estop products are guaranteed against defective materials and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which may be obtained on request. Whilst Estop endeavours to ensure that any advice, recommendation, specification or information in may give is accurate and correct, it shall not, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products, whether or not in accordance with any advice, specification, recommendation or information given by it.